

# TM Corpus Christi Services, LP

# Wastewater Solutions

## For the Oil Refining Industry

At TM Corpus Christi Services, we are deeply committed to attentive service, regulatory excellence, and innovative solutions—all of which have established us as a leader in waste management. Our mission is to provide effective solutions that are a great value for the oil refining industry and safe for the environment.

### Difficult Wastewater Issues

Typical streams managed for the refining industry include:

- Alkylation water
- Benzene water
- Sulfolane water
- Fluoride water
- Sulfidic caustic
- Tank clean-outs
- Hazardous and non-hazardous wastewater—deepwell injection permits allow a wide variety of waste codes and constituents.
- Large capacity to handle routine and project wastes—more than 80 million gallons processed in 2007.
- One hazardous injection well that is permitted for processing and injection of wastes with a pH of 4 to 14.
- Accept tank trucks in addition to drums.
- Cost-effective management of alkalines. No neutralization required.

### Tank Clean-Outs and Sludges

- We provide turnkey, off-site services for solid and sludge management.
  - **Simplicity:** We manage liquids, solids, and sludges “as generated.”
  - **Reduced site costs:** Save the costs of service, equipment, and labor costs to dewater and solidify for additional treatment.
  - **Reduced offsite costs:** Our processing capacity reduces time for waste processing and cost of box rental.
- Filtered solids are managed according to applicable land disposal restrictions.
- Container processing via drums, roll-offs, or tank trucks.

### Customer Services

- Manifest preparation
- Transportation arrangements
- Scheduling
- Assistance with the profile and approval process.
- Around-the-clock (24/7) service for special projects and emergencies.

**Class 1 underground injection wells**  
are safer than virtually  
all other waste disposal  
practices, according to the EPA.

—EPA Report 570/9-91-031



### Permitted Facility

#### TM Corpus Christi Services Limited Partnership

EPA Identification #: TXR000001016

State Facility Identification #: 83093

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For more information, please call Customer Service at 361-852-8284.

 **Texas Molecular**  
Deep commitment